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D206-642-414
Job Sheet 201990



Part No: D206-642-414

Job Qty: 1 pcs

Part Name: Skidtube RH, High Gear with Run-on Landing Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/7/19

Type: SOLD

Description:

Note: DWG REV Q SHEETS 31-32 IPP REV:A 11.11.18 NEW ISSUE DD VERF:JFS IPP REV:B 13.06.28 IIN-D206-642 rev.p DD VERF:JFS IPP REV:C 14.04.25 AS PER ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/7/19	11/7/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S230955



Part: D206-642-414

Job No: 201990

Serial No/Batch: S230955

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, TC STC SH98-

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Part Op 110 - Pick Kit
Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D206-642-414

Location: _____ PPP Rev: _____

135 - Document Control Photocopy bluefile and create labels per PPP D206-642-414 CHG001

140 - QC21- Final Inspection - Work Order Release

012872

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	✓ 110-Packaging 1 - Pick Kit	5228782 ✓
AN4-8A	Bolt	12 Ea (12 ea)	✓ 110-Packaging 1 - Pick Kit	5211539 ✓
AN4C5A	Bolt	1 Ea (1 ea)	✓ 110-Packaging 1 - Pick Kit	5207679 ✓
AN5-11A	Bolt	8 Ea (8 ea)	✓ 110-Packaging 1 - Pick Kit	5167553 ✓
AN5-12A	Bolt	4 Ea (4 ea)	✓ 110-Packaging 1 - Pick Kit	5003926 ✓
AN5-13A	Bolt	4 Ea (4 ea)	✓ 110-Packaging 1 - Pick Kit	5179631 ✓
D206-642-451	Replacement Skidtube, High Gear with Run-on Landing Wearplates Fits LH or RH	1 pcs (1 ea)	✓ 110-Packaging 1 - Pick Kit	5228419 ✓
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea)	✓ 110-Packaging 1 - Pick Kit	5225638 ✓
D2852	Bushing	16 pcs (16 ea)	✓ 110-Packaging 1 - Pick Kit	5224620 ✓
D2712	Set Screw	10 pcs (10 ea)	✓ 110-Packaging 1 - Pick Kit	5169705 ✓
D2932-2	Saddle RH Out, 206	1 pcs (1 ea)	✓ 110-Packaging 1 - Pick Kit	5220711 ✓
D2933-2	Saddle RH In, 206	1 pcs (1 ea)	✓ 110-Packaging 1 - Pick Kit	5221118 ✓
D2834	Saddle Spacer	2 pcs (2 ea)	✓ 110-Packaging 1 - Pick Kit	5214496 ✓
D2935	Saddle Spacer	2 pcs (2 ea)	✓ 110-Packaging 1 - Pick Kit	5219250 ✓
D2938-2	Saddle RH Out, 206	1 pcs (1 ea)	✓ 110-Packaging 1 - Pick Kit	5220917 ✓
D2939-2	Saddle RH In, 206	1 pcs (1 ea)	✓ 110-Packaging 1 - Pick Kit	522146 ✓
D3407-043	Tow Ring	1 pcs (1 ea)	✓ 110-Packaging 1 - Pick Kit	5220917 ✓
D3413-1	O-Ring	1 pcs (1 ea)	✓ 110-Packaging 1 - Pick Kit	5226755 ✓
D3456-1	Washer	1 pcs (1 ea)	✓ 110-Packaging 1 - Pick Kit	5199355 ✓
D3457-1	Washer	2 pcs (2 ea)	✓ 110-Packaging 1 - Pick Kit	5216481 ✓
MS21042L3	Nut	8 Ea (8 ea)	✓ 110-Packaging 1 - Pick Kit	5218152 ✓
MS21042L4	Nut	12 Ea (12 ea)	✓ 110-Packaging 1 - Pick Kit	5225610 ✓
MS21043-4	Nut	1 Ea (1 ea)	✓ 110-Packaging 1 - Pick Kit	5225048 ✓
NAS1149C0463R Washer (AN960C416)		1 Ea (1 ea)	✓ 110-Packaging 1 - Pick Kit	5104373 ✓
NAS1149D0363J Washer		8 Ea (8 ea)	✓ 110-Packaging 1 - Pick Kit	5228336 ✓
NAS1149D0463J Washer		24 Ea (24 ea)	✓ 110-Packaging 1 - Pick Kit	5225595 ✓
NAS1149D0563J Washer		8 Ea (8 ea)	✓ 110-Packaging 1 - Pick Kit	5174288 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	77	0
	AN4-6A	12	325	0
	AN4C5A	1	39	0
	AN5-11A	8	61	0
	AN5-12A	4	226	0
	AN5-13A	4	95	0
	D206-642-451	1	1	0
	D206-648-013	1	1	0
	D2652	16	166	0
	D2712	10	259	0
	D2932-2	1	9	0
	D2933-2	1	9	0
	D2934	2	44	0
	D2935	2	54	0
	D2938-2	1	9	0
	D2939-2	1	9	0
	D3407-043	1	4	0
	D3413-1	1	16	0
	D3456-1	1	142	0
	D3457-1	2	72	0
	MS21042L3	8	2,831	0
	MS21042L4	12	1,015	0
	MS21043-4	1	387	0
	NAS1149C0463R	1	174	0
	NAS1149D0363J	8	636	0
	NAS1149D0463J	24	1,888	0
	NAS1149D0563J	8	1,055	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ Machining ☐ ☐ Large Fab ☐ ☐ Cross tube ☐ ☐ Small Fab ☐ ☐ Finishing ☐ ☐ Eng. (Non-AW) ☐ ☐ Prod. Eng. Coord. ☐ ☐ Rec/Store/Packaging ☐ ☐ Engineering ☐ ☐ Water Jet ☐ ☐ Supplier ☐ ☐ Quality ☐ ☐			
Date :	Sequence #:	QTY Affected :	MRB (QS1042)				
Description Work Order Deviation		Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
		Other/Details:					
Completed By		Lead hand / Supervisor					
QC / QA Coordinator							

4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -457	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-411	SKIDTUBE INSTALLATION, LH
		X								D206-642-412	SKIDTUBE INSTALLATION, RH
			X							D206-642-413	SKIDTUBE INSTALLATION, LH
				X						D206-642-414	SKIDTUBE INSTALLATION, RH
	1	1			X					D206-642-441	SKIDTUBE
						X				D206-642-457	WEARSHOE KIT (REPLACES -447)
							X			D206-642-449	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-451	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-7	SKIDTUBE ASSEMBLY
1								1		D4361-043	SKIDTUBE ASSEMBLY
2A					22			10		D2651-1	* PLUG ⁽¹⁾
2B					22			10		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-13A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-15	WEARSHOE (REPLACES D3535-15 + D3536-15)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-37	WEARSHOE (REPLACES D3535-37 + D3536-37)
26A					60	60				MS27039C1-08	SCREW
26B					60	60				NAS1149D0332J	WASHER (OR AN960JD10L)
28C					60					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	LUG ASSEMBLY (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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